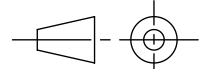
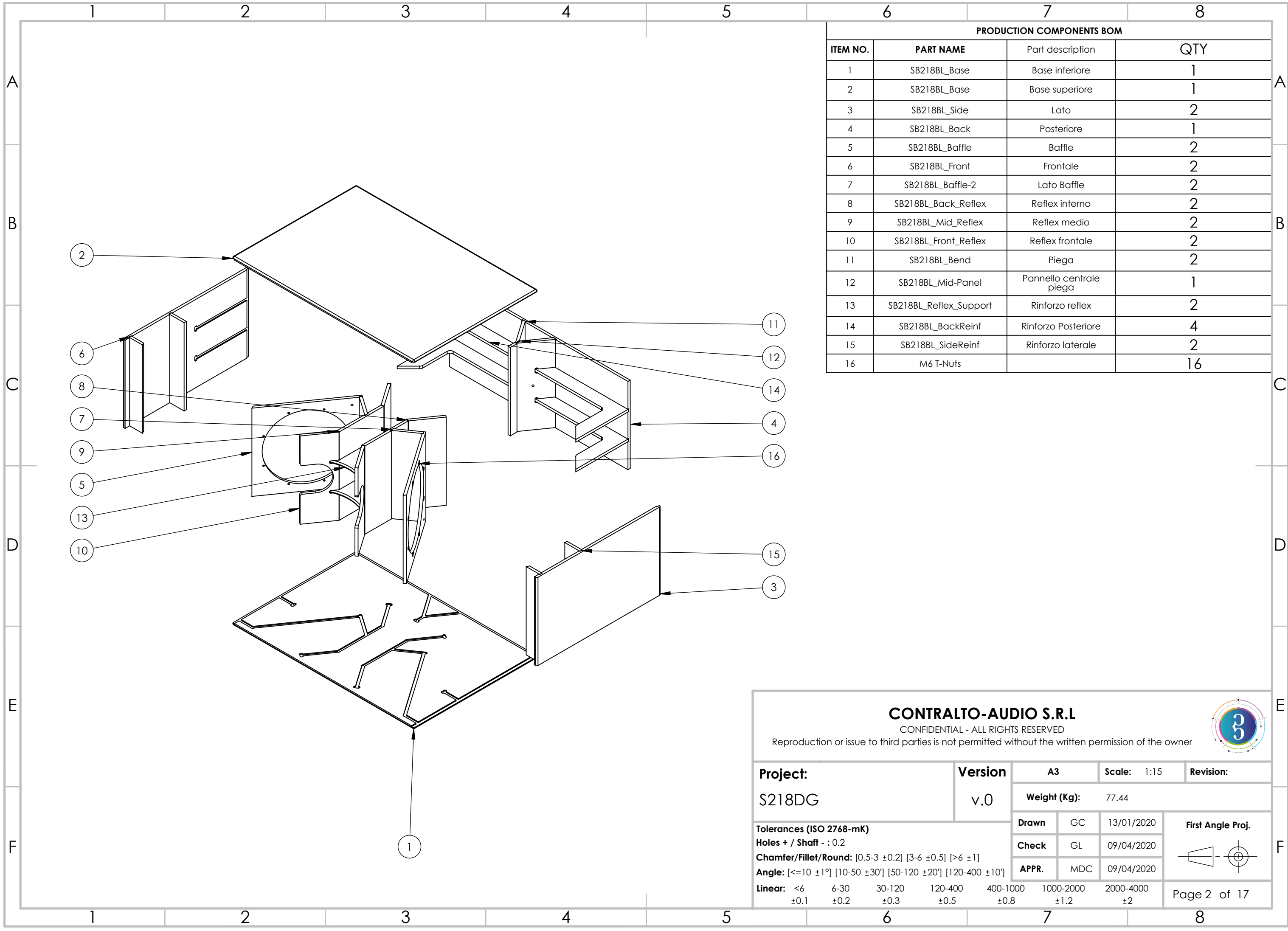


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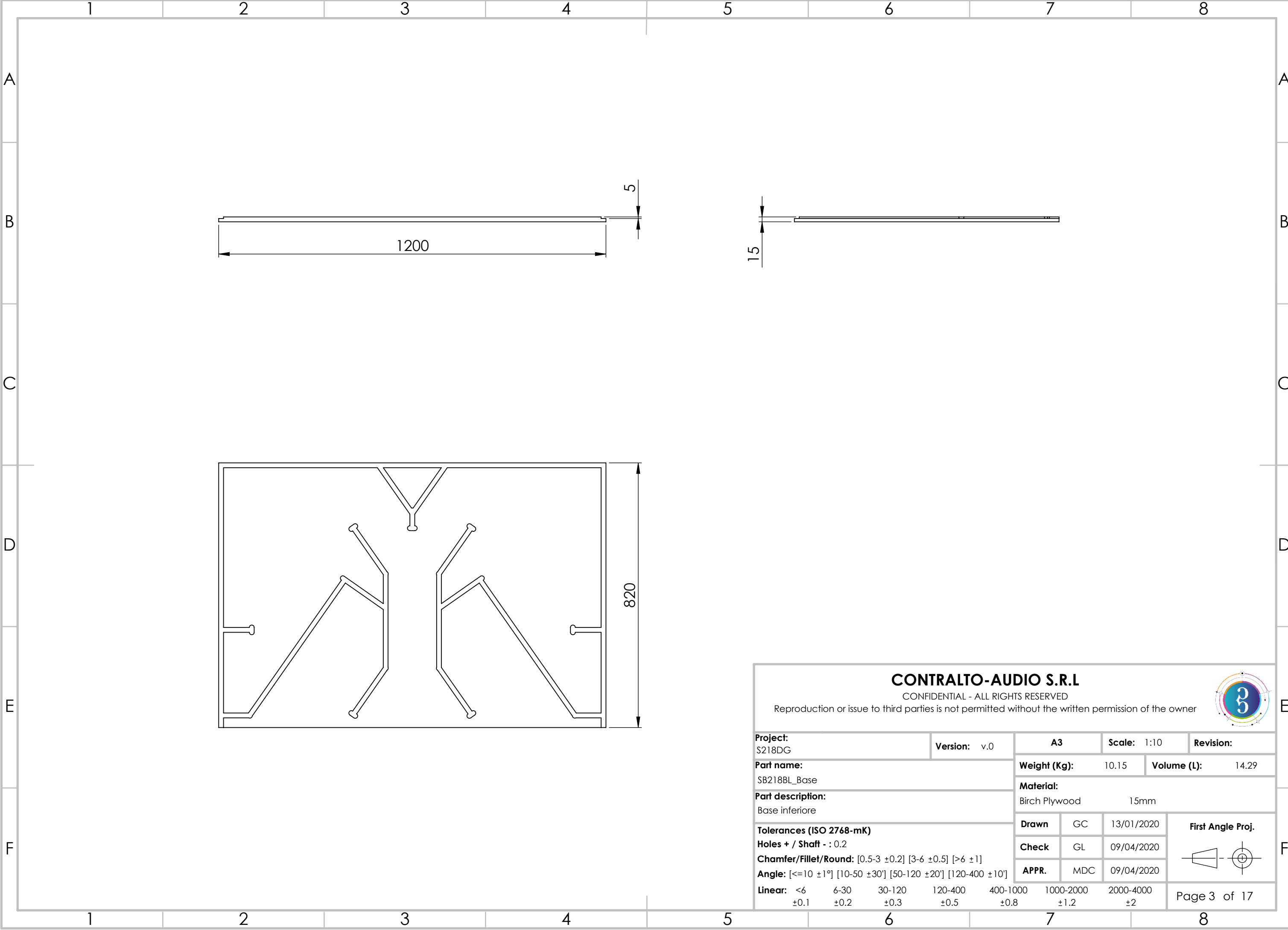
Project: S218DG	Version v.0	A3		Scale: 1:10	Revision:
		Weight (Kg):		77.44	
Tolerances (ISO 2768-mK) Holes + / Shaft - : 0.2 Chamfer/Fillet/Round: [0.5-3 ±0.2] [3-6 ±0.5] [>6 ±1] Angle: [<=10 ±1°] [10-50 ±30'] [50-120 ±20'] [120-400 ±10'] Linear: <6 6-30 30-120 120-400 400-1000 1000-2000 2000-4000 ±0.1 ±0.2 ±0.3 ±0.5 ±0.8 ±1.2 ±2		Drawn	GC	13/01/2020	First Angle Proj. 
		Check	GL	09/04/2020	
		APPR.	MDC	09/04/2020	
					Page 1 of 17



PRODUCTION COMPONENTS BOM			
ITEM NO.	PART NAME	Part description	QTY
1	SB218BL_Base	Base inferiore	1
2	SB218BL_Base	Base superiore	1
3	SB218BL_Side	Lato	2
4	SB218BL_Back	Posteriore	1
5	SB218BL_Baffle	Baffle	2
6	SB218BL_Front	Frontale	2
7	SB218BL_Baffle-2	Lato Baffle	2
8	SB218BL_Back_Reflex	Reflex interno	2
9	SB218BL_Mid_Reflex	Reflex medio	2
10	SB218BL_Front_Reflex	Reflex frontale	2
11	SB218BL_Bend	Piega	2
12	SB218BL_Mid-Panel	Pannello centrale piega	1
13	SB218BL_Reflex_Support	Rinforzo reflex	2
14	SB218BL_BackReinf	Rinforzo Posteriore	4
15	SB218BL_SideReinf	Rinforzo laterale	2
16	M6 T-Nuts		16

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Project: S218DG	Version v.0	A3	Scale: 1:15	Revision:	
		Weight (Kg): 77.44			
Tolerances (ISO 2768-mK) Holes + / Shaft - : 0.2 Chamfer/Fillet/Round: [0.5-3 ±0.2] [3-6 ±0.5] [>6 ±1] Angle: [<=10 ±1°] [10-50 ±30°] [50-120 ±20°] [120-400 ±10°] Linear: <6 ±0.1 6-30 ±0.2 30-120 ±0.3 120-400 ±0.5 400-1000 ±0.8 1000-2000 ±1.2 2000-4000 ±2		Drawn	GC	13/01/2020	First Angle Proj.
		Check	GL	09/04/2020	
		APPR.	MDC	09/04/2020	
Page 2 of 17					

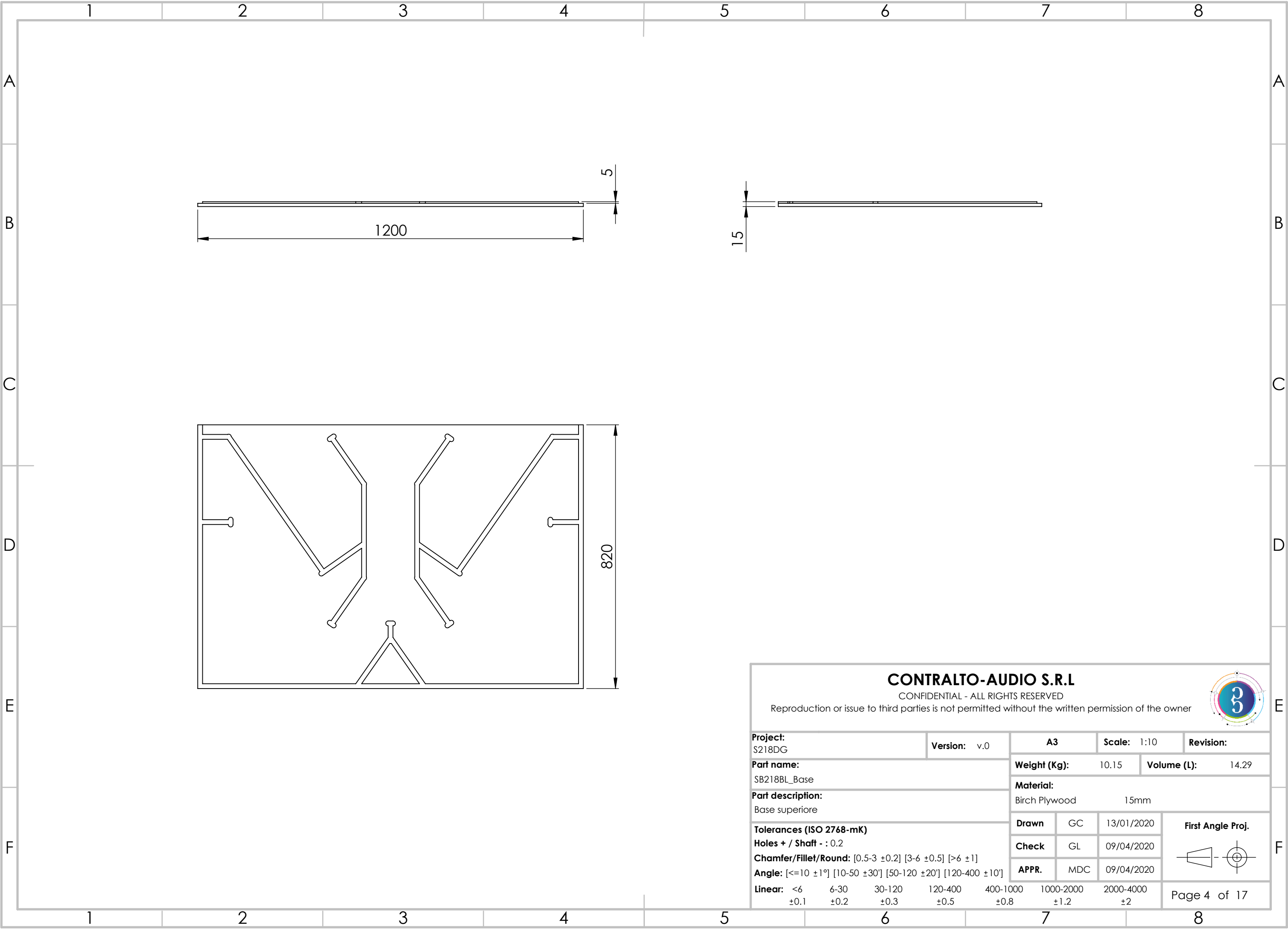


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Project: S218DG				Version: v.0		A3		Scale: 1:10		Revision:	
Part name: SB218BL_Base						Weight (Kg): 10.15		Volume (L): 14.29			
Part description: Base inferiore						Material: Birch Plywood 15mm					
Tolerances (ISO 2768-mK) Holes + / Shaft - : 0.2 Chamfer/Fillet/Round: [0.5-3 ±0.2] [3-6 ±0.5] [>6 ±1] Angle: [<=10 ±1°] [10-50 ±30°] [50-120 ±20°] [120-400 ±10°] Linear: <6 6-30 30-120 120-400 400-1000 1000-2000 2000-4000 ±0.1 ±0.2 ±0.3 ±0.5 ±0.8 ±1.2 ±2						Drawn	GC	13/01/2020	First Angle Proj. 		
						Check	GL	09/04/2020			
						APPR.	MDC	09/04/2020			
						Page 3 of 17					

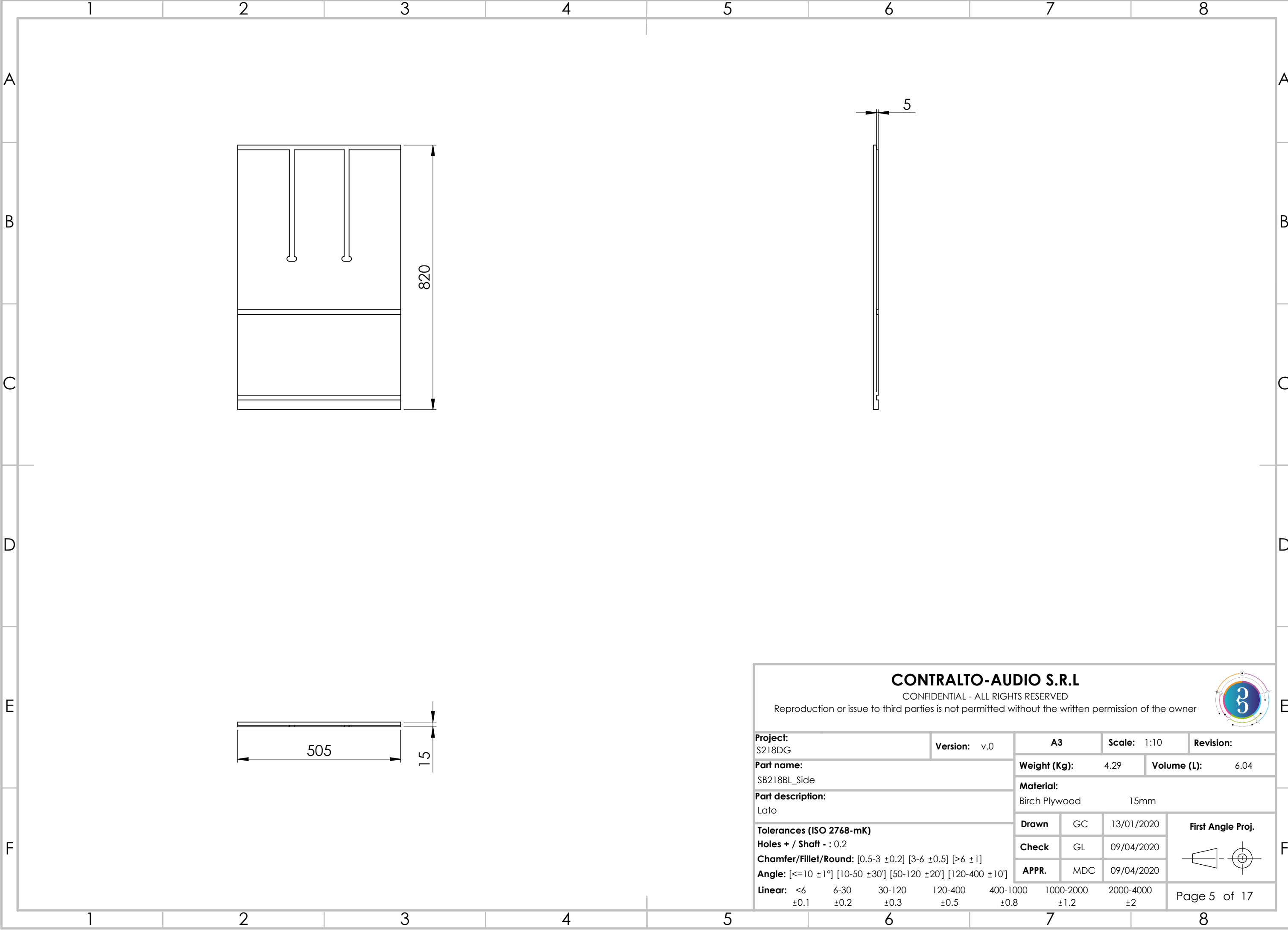


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Project: S218DG				Version: v.0		A3		Scale: 1:10		Revision:	
Part name: SB218BL_Base						Weight (Kg): 10.15		Volume (L): 14.29			
Part description: Base superiore						Material: Birch Plywood 15mm					
Tolerances (ISO 2768-mK) Holes + / Shaft - : 0.2 Chamfer/Fillet/Round: [0.5-3 ±0.2] [3-6 ±0.5] [>6 ±1] Angle: [<=10 ±1°] [10-50 ±30°] [50-120 ±20°] [120-400 ±10°] Linear: <6 6-30 30-120 120-400 400-1000 1000-2000 2000-4000 ±0.1 ±0.2 ±0.3 ±0.5 ±0.8 ±1.2 ±2						Drawn	GC	13/01/2020	First Angle Proj. 		
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						APPR.	MDC	09/04/2020			
						Page 4 of 17					

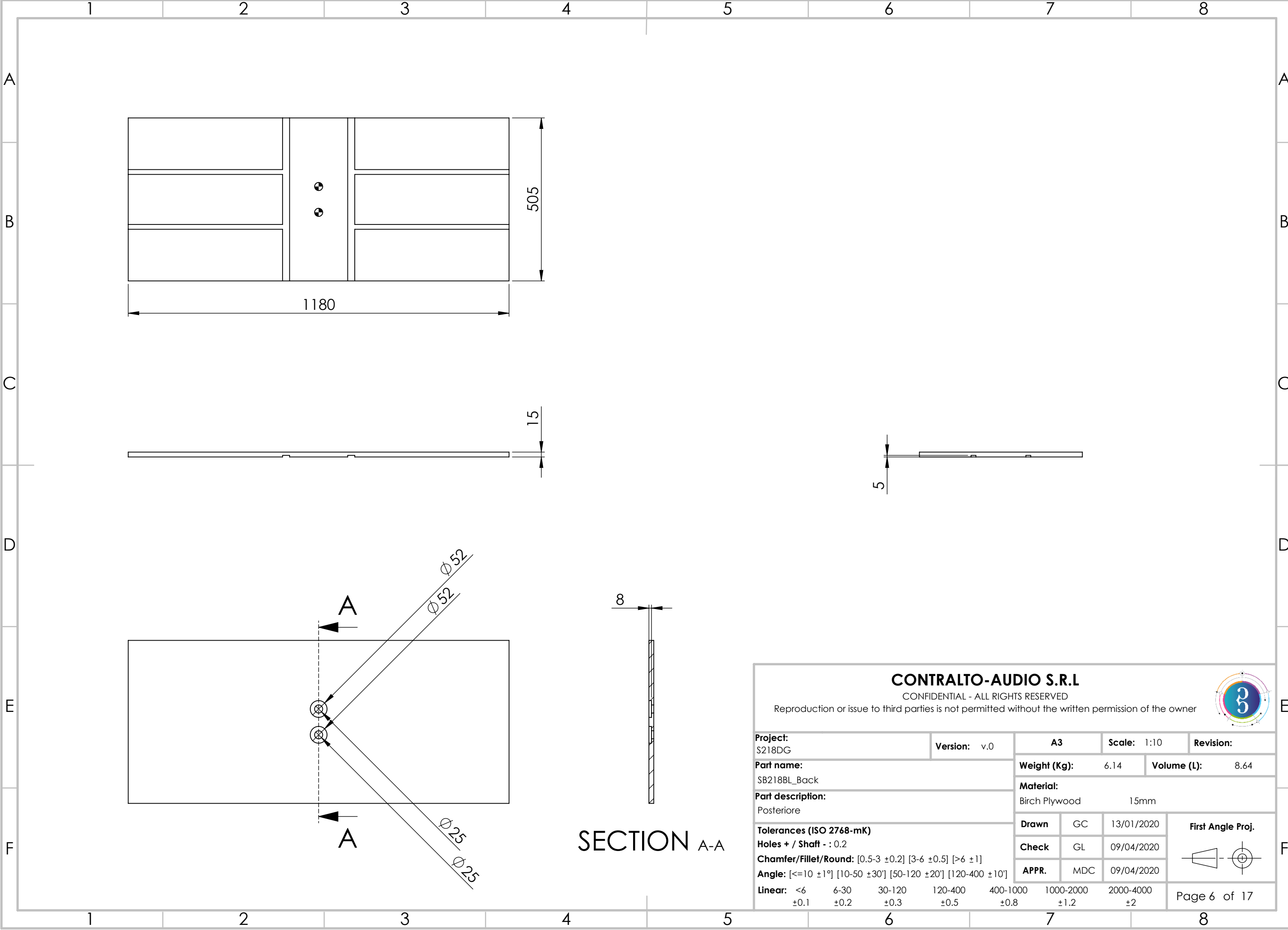


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Project: S218DG				Version: v.0		A3		Scale: 1:10		Revision:	
Part name: SB218BL_Side						Weight (Kg): 4.29		Volume (L): 6.04			
Part description: Lato						Material: Birch Plywood 15mm					
Tolerances (ISO 2768-mK) Holes + / Shaft - : 0.2 Chamfer/Fillet/Round: [0.5-3 ±0.2] [3-6 ±0.5] [>6 ±1] Angle: [<=10 ±1°] [10-50 ±30°] [50-120 ±20°] [120-400 ±10°] Linear: <6 6-30 30-120 120-400 400-1000 1000-2000 2000-4000 ±0.1 ±0.2 ±0.3 ±0.5 ±0.8 ±1.2 ±2						Drawn	GC	13/01/2020	First Angle Proj. 		
						Check	GL	09/04/2020			
						APPR.	MDC	09/04/2020			
						Page 5 of 17					



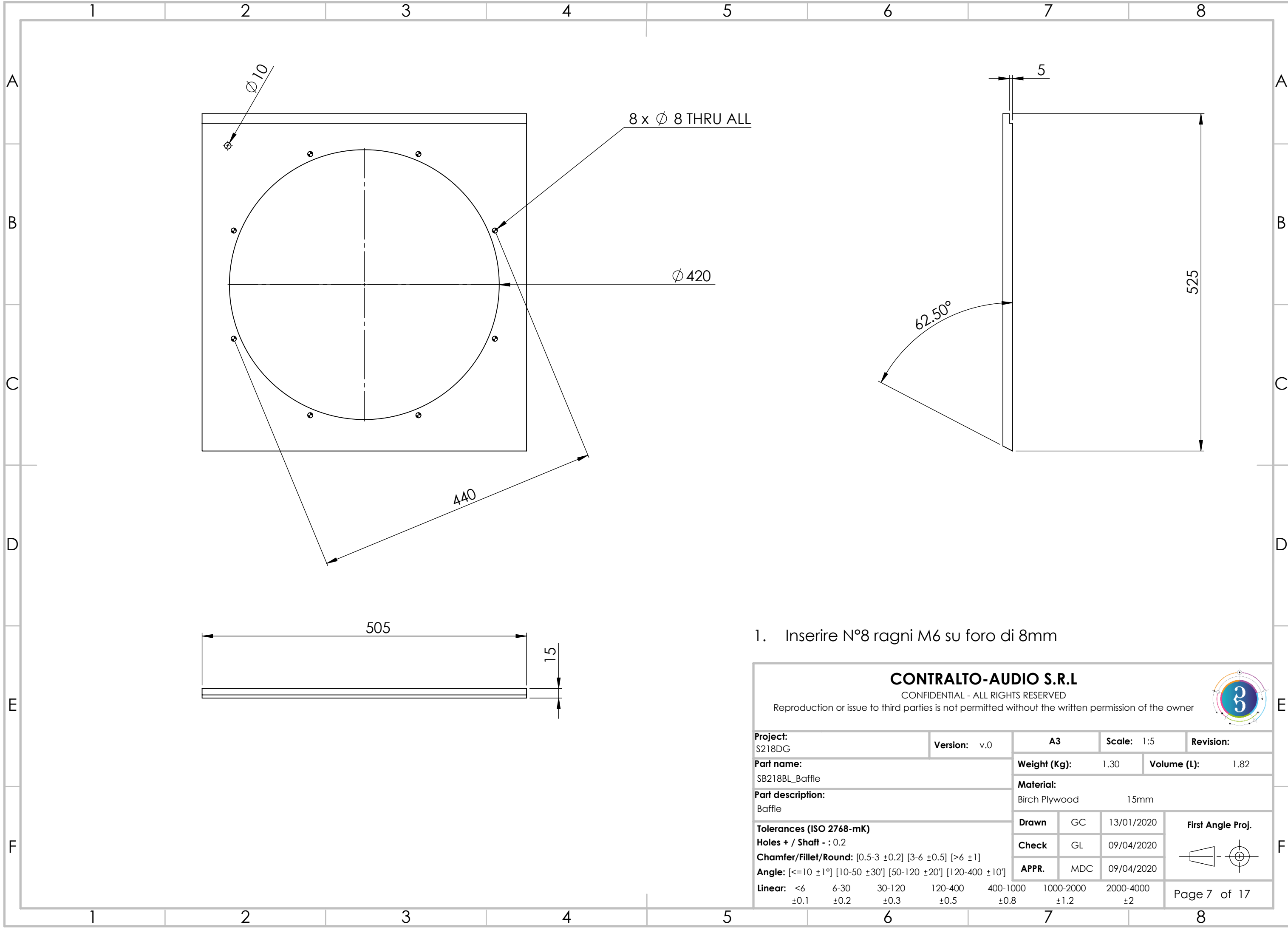
SECTION A-A

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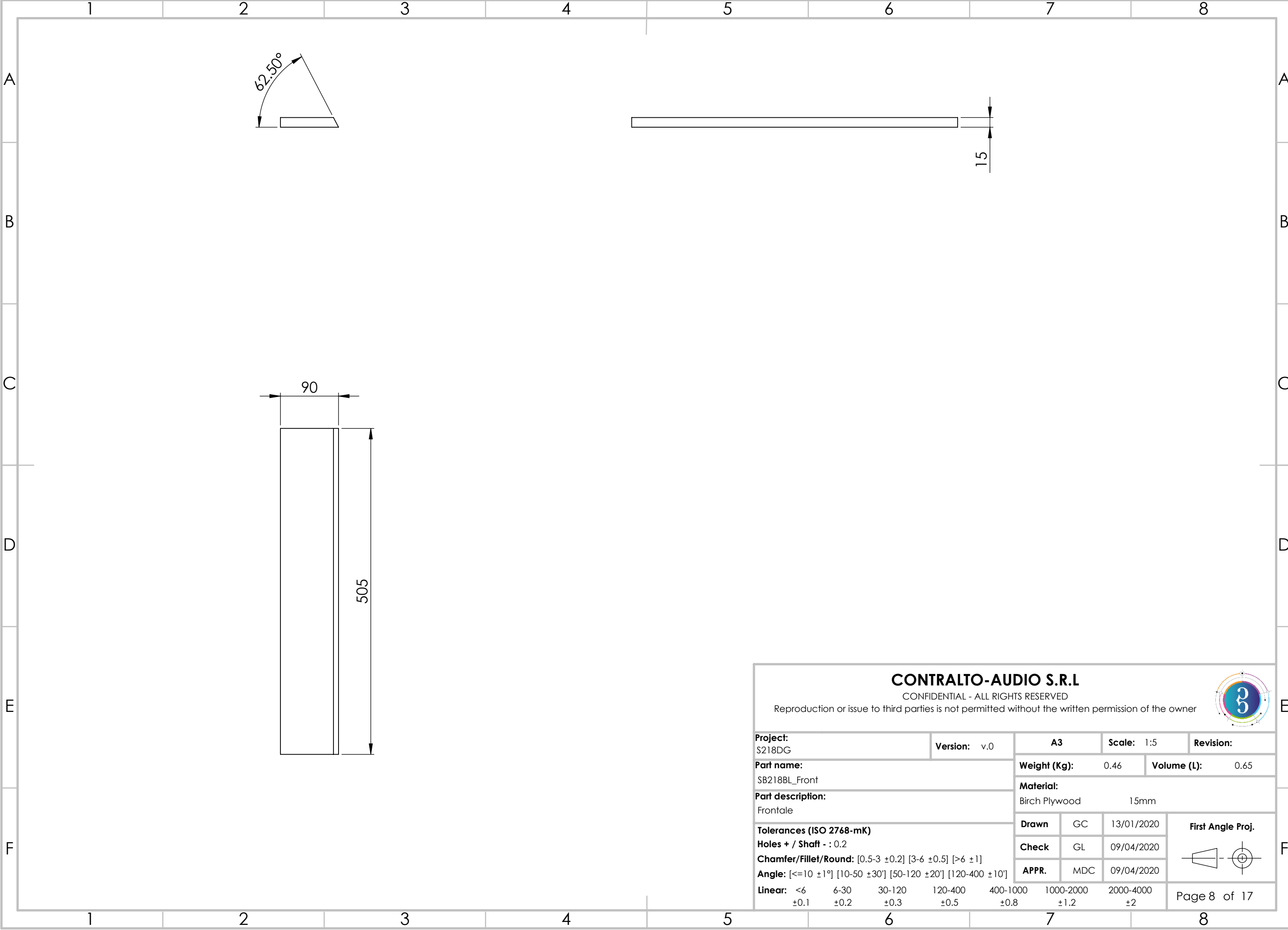


Project: S218DG				Version: v.0		A3		Scale: 1:10		Revision:	
Part name: SB218BL_Back						Weight (Kg): 6.14		Volume (L): 8.64			
Part description: Posteriore						Material: Birch Plywood 15mm					
Tolerances (ISO 2768-mK) Holes + / Shaft - : 0.2 Chamfer/Fillet/Round: [0.5-3 ±0.2] [3-6 ±0.5] [>6 ±1] Angle: [<=10 ±1°] [10-50 ±30'] [50-120 ±20'] [120-400 ±10'] Linear: <6 6-30 30-120 120-400 400-1000 1000-2000 2000-4000 ±0.1 ±0.2 ±0.3 ±0.5 ±0.8 ±1.2 ±2						Drawn	GC	13/01/2020	First Angle Proj. 		
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						APPR.	MDC	09/04/2020			
						Page 6 of 17					



1. Inserire N°8 ragni M6 su foro di 8mm

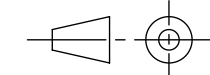
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Project: S218DG		Version: v.0		A3		Scale: 1:5	
Part name: SB218BL_Baffle		Weight (Kg): 1.30		Volume (L): 1.82		Revision:	
Part description: Baffle		Material: Birch Plywood 15mm		First Angle Proj.		Page 7 of 17	
Tolerances (ISO 2768-mK)		Drawn		GC		13/01/2020	
Holes + / Shaft - : 0.2		Check		GL		09/04/2020	
Chamfer/Fillet/Round: [0.5-3 ±0.2] [3-6 ±0.5] [>6 ±1]		APPR.		MDC		09/04/2020	
Angle: [<=10 ±1°] [10-50 ±30°] [50-120 ±20°] [120-400 ±10°]		Linear:		<6 ±0.1		6-30 ±0.2	
				30-120 ±0.3		120-400 ±0.5	
				400-1000 ±0.8		1000-2000 ±1.2	
				2000-4000 ±2			

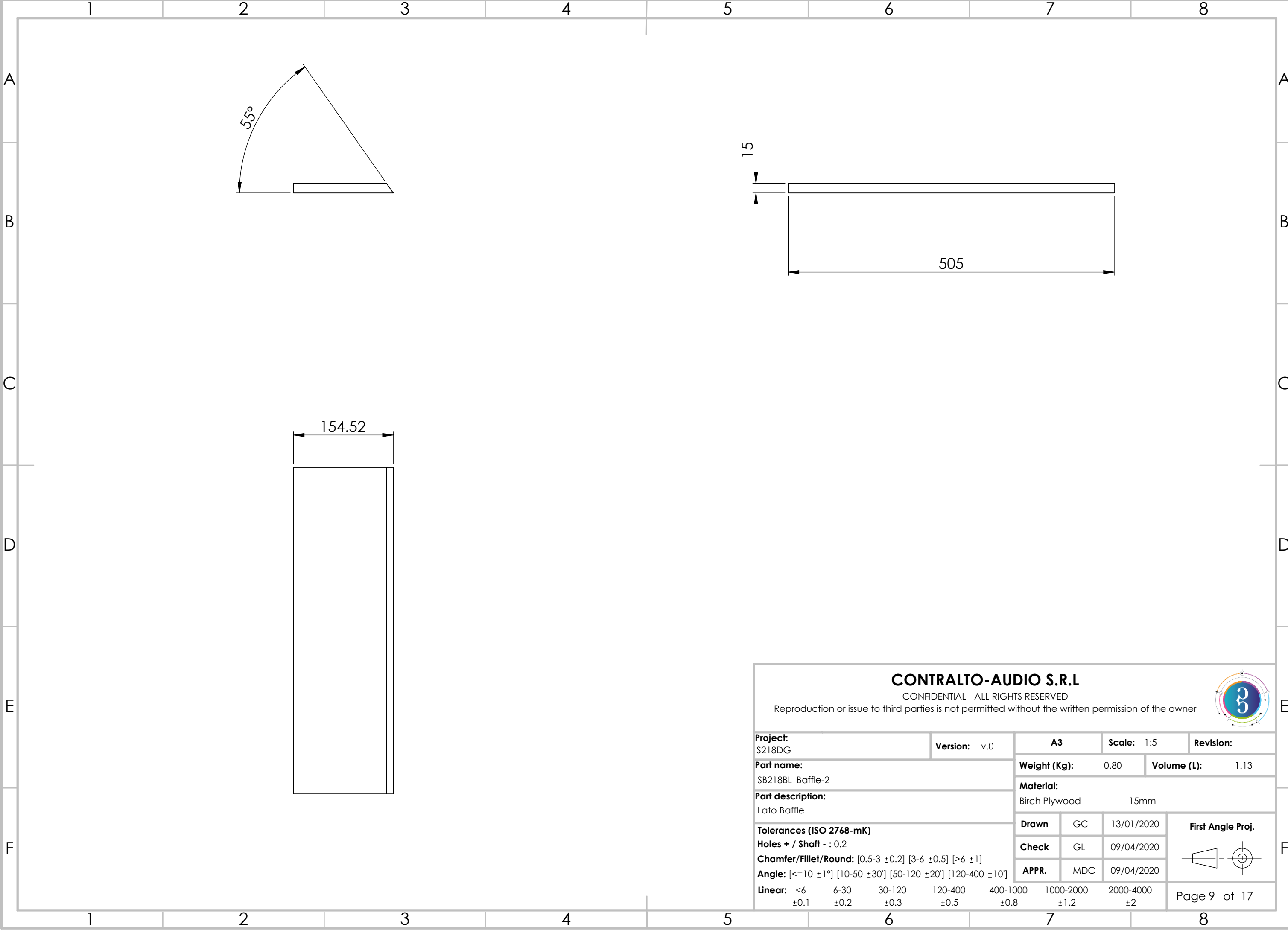


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Project: S218DG				Version: v.0		A3		Scale: 1:5		Revision:	
Part name: SB218BL_Front						Weight (Kg): 0.46		Volume (L): 0.65			
Part description: Frontale						Material: Birch Plywood 15mm					
Tolerances (ISO 2768-mK) Holes + / Shaft - : 0.2 Chamfer/Fillet/Round: [0.5-3 ±0.2] [3-6 ±0.5] [>6 ±1] Angle: [<=10 ±1°] [10-50 ±30°] [50-120 ±20°] [120-400 ±10°] Linear: <6 ±0.1 6-30 ±0.2 30-120 ±0.3 120-400 ±0.5 400-1000 ±0.8 1000-2000 ±1.2 2000-4000 ±2						Drawn	GC	13/01/2020	First Angle Proj. 		
						Check	GL	09/04/2020			
						APPR.	MDC	09/04/2020			
						Page 8 of 17					

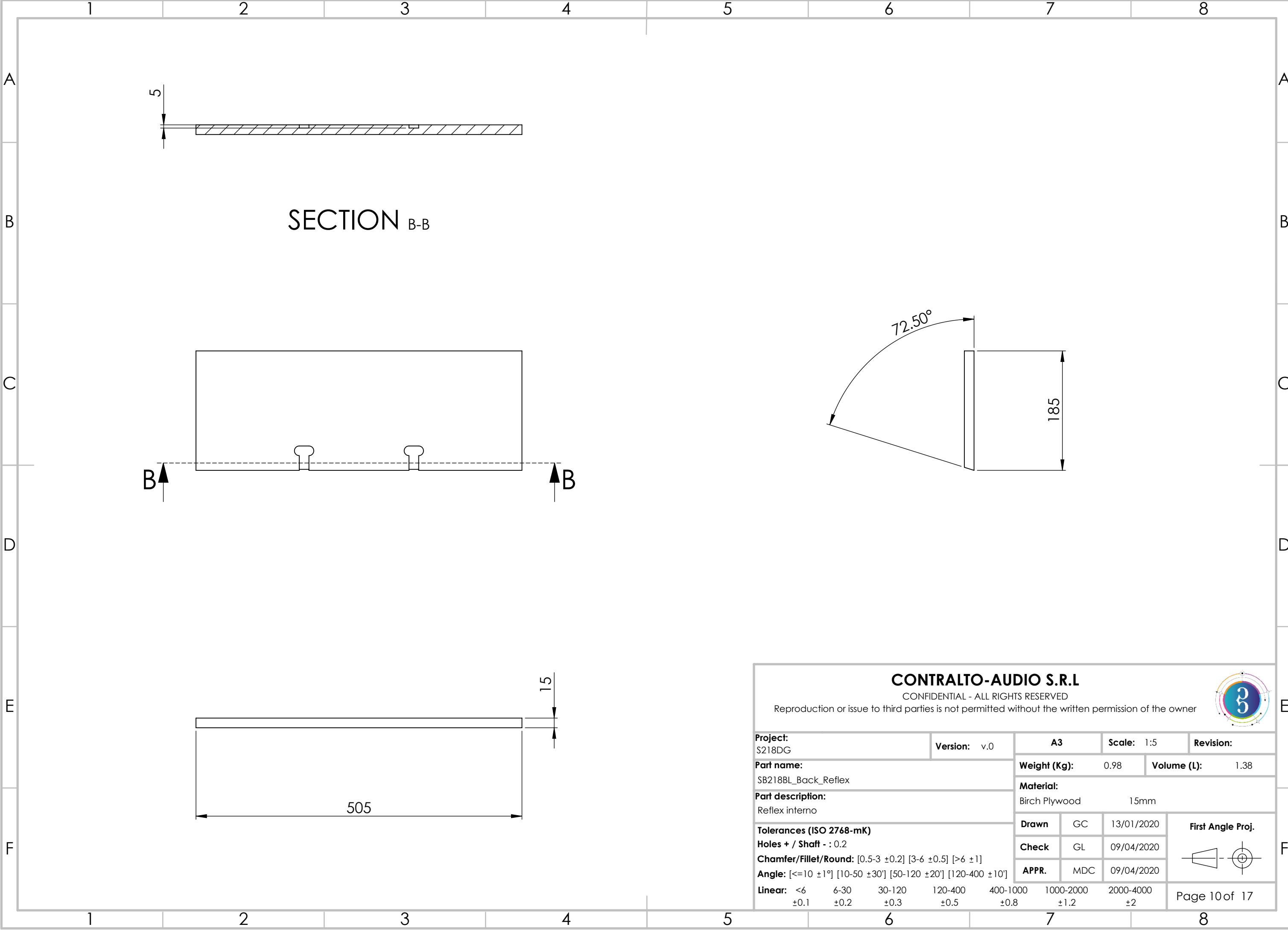


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Project: S218DG				Version: v.0		A3		Scale: 1:5		Revision:	
Part name: SB218BL_Baffle-2						Weight (Kg): 0.80		Volume (L): 1.13			
Part description: Lato Baffle						Material: Birch Plywood 15mm					
Tolerances (ISO 2768-mK) Holes + / Shaft - : 0.2 Chamfer/Fillet/Round: [0.5-3 ±0.2] [3-6 ±0.5] [>6 ±1] Angle: [<=10 ±1°] [10-50 ±30°] [50-120 ±20°] [120-400 ±10°] Linear: <6 6-30 30-120 120-400 400-1000 1000-2000 2000-4000 ±0.1 ±0.2 ±0.3 ±0.5 ±0.8 ±1.2 ±2						Drawn	GC	13/01/2020	First Angle Proj. 		
						Check	GL	09/04/2020			
						APPR.	MDC	09/04/2020			
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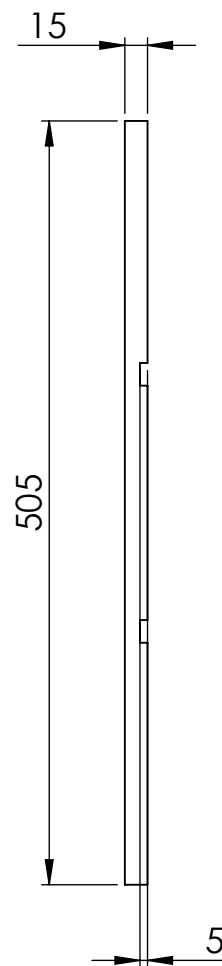
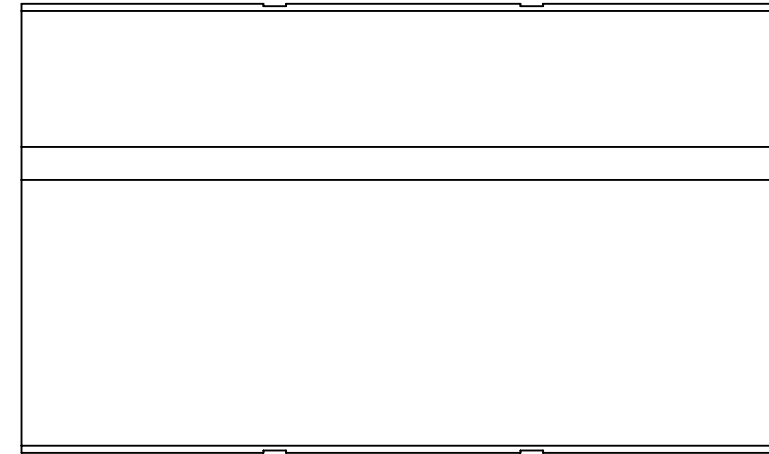
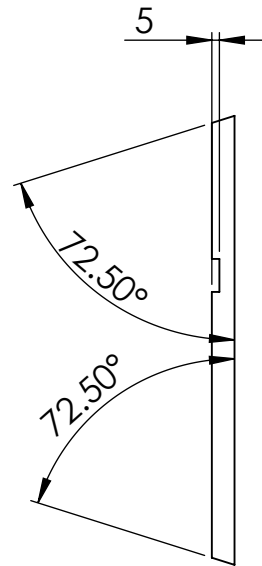
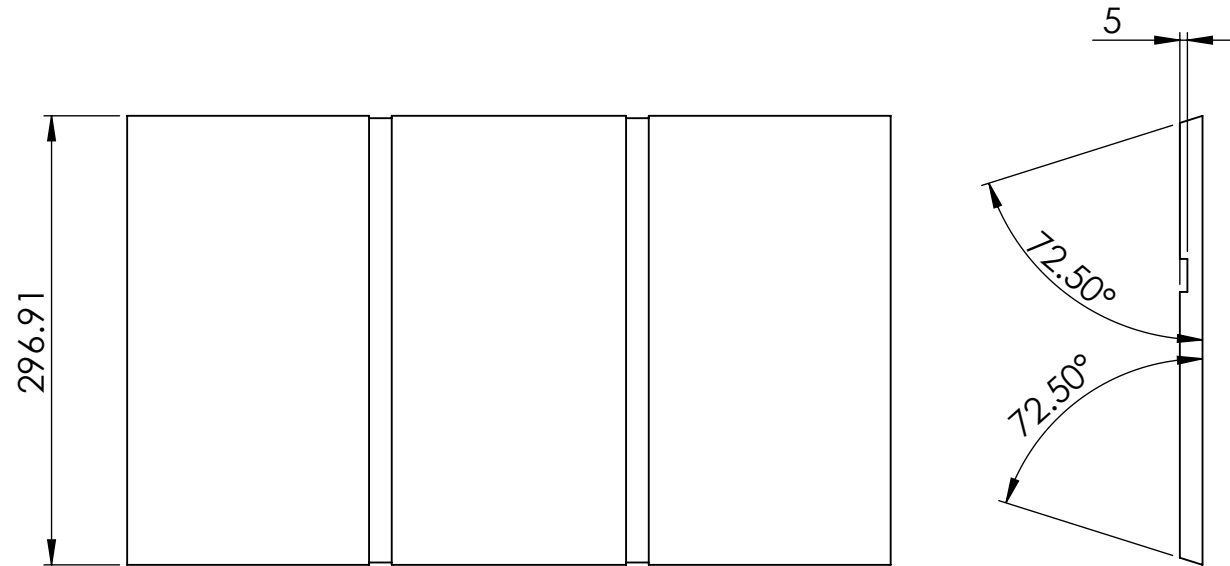


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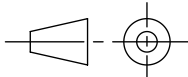
Project: S218DG				Version: v.0		A3		Scale: 1:5		Revision:	
Part name: SB218BL_Back_Reflex						Weight (Kg): 0.98		Volume (L): 1.38			
Part description: Reflex interno						Material: Birch Plywood 15mm					
Tolerances (ISO 2768-mK) Holes + / Shaft - : 0.2 Chamfer/Fillet/Round: [0.5-3 ±0.2] [3-6 ±0.5] [>6 ±1] Angle: [<=10 ±1°] [10-50 ±30°] [50-120 ±20°] [120-400 ±10°] Linear: <6 6-30 30-120 120-400 400-1000 1000-2000 2000-4000 ±0.1 ±0.2 ±0.3 ±0.5 ±0.8 ±1.2 ±2						Drawn	GC	13/01/2020	First Angle Proj. 		
						Check	GL	09/04/2020			
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						Page 10 of 17					

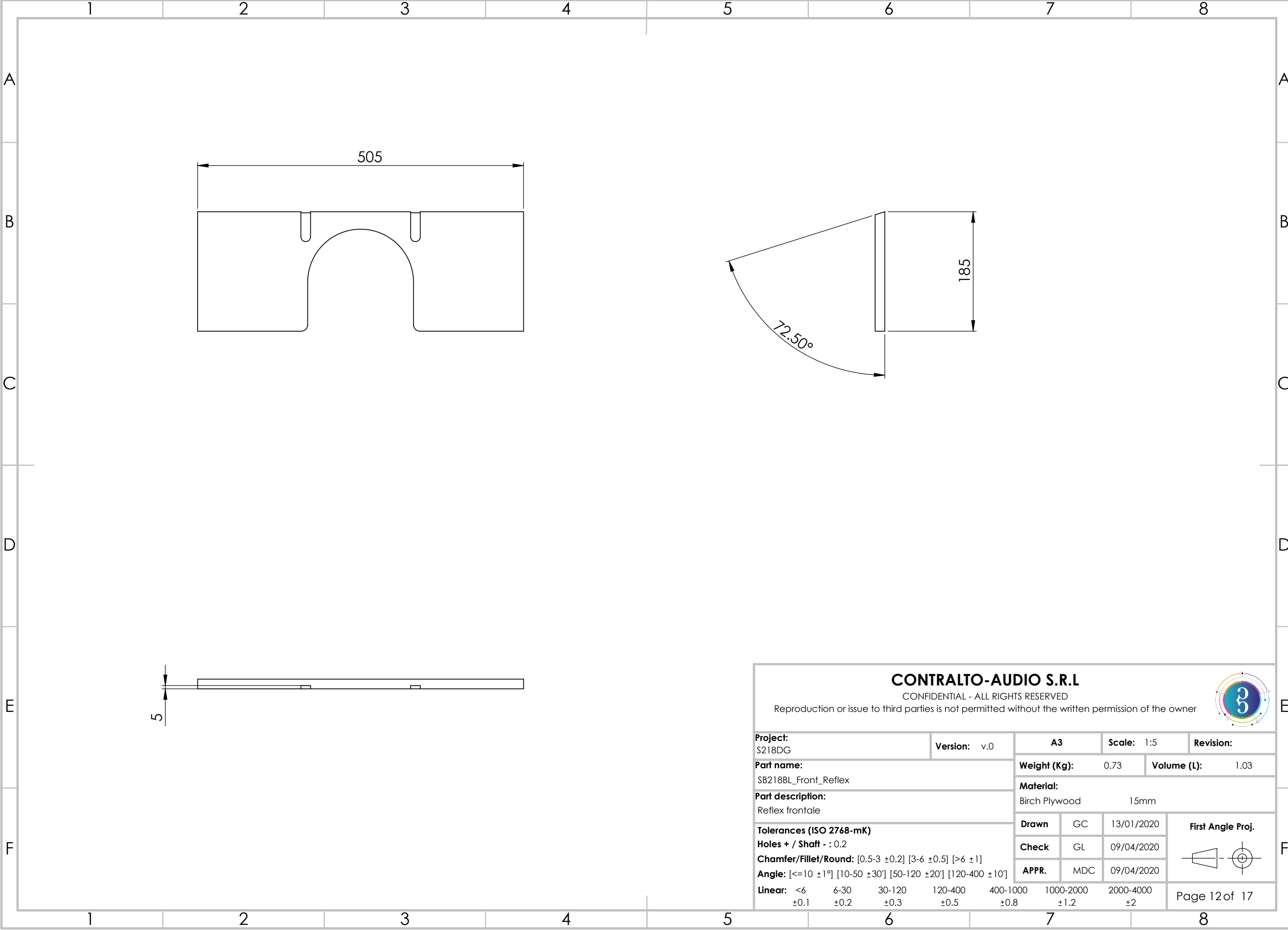
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Project: S218DG		Version: v.0		A3		Scale: 1:5		Revision:	
Part name: SB218BL_Mid_Reflex				Weight (Kg): 1.50		Volume (L): 2.11			
Part description: Reflex medio				Material: Birch Plywood 15mm					
Tolerances (ISO 2768-mK) Holes + / Shaft - : 0.2 Chamfer/Fillet/Round: [0.5-3 ±0.2] [3-6 ±0.5] [>6 ±1] Angle: [<=10 ±1°] [10-50 ±30°] [50-120 ±20°] [120-400 ±10°] Linear: <6 6-30 30-120 120-400 400-1000 1000-2000 2000-4000 ±0.1 ±0.2 ±0.3 ±0.5 ±0.8 ±1.2 ±2				Drawn	GC	13/01/2020	First Angle Proj. 		
				Check	GL	09/04/2020			
				APPR.	MDC	09/04/2020			
							Page 11 of 17		

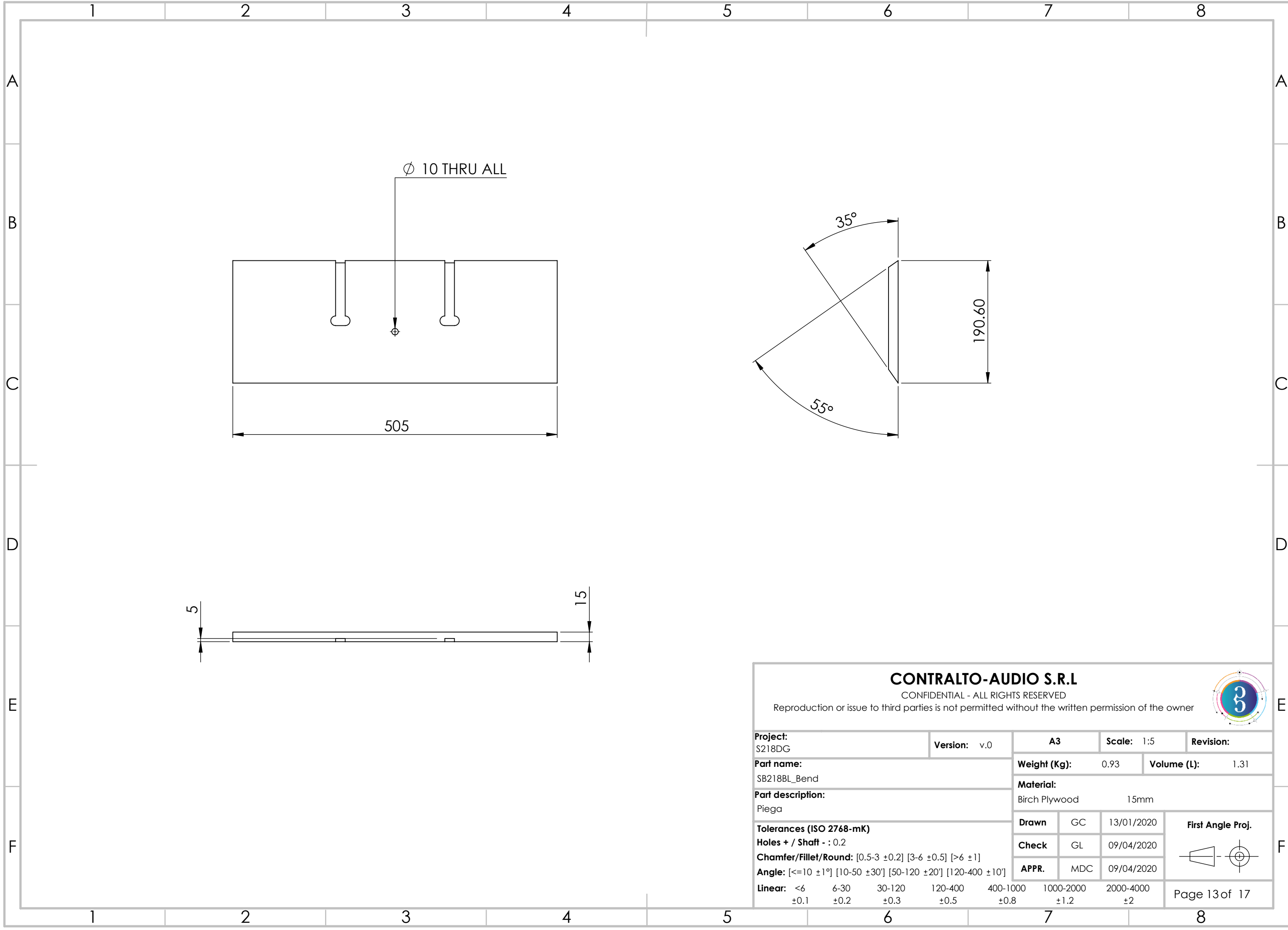


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Project: S218DG				Version: v.0		A3		Scale: 1:5		Revision:	
Part name: SB218BL_Front_Reflex						Weight (Kg): 0.73		Volume (L): 1.03			
Part description: Reflex frontale						Material: Birch Plywood 15mm					
Tolerances (ISO 2768-mK) Holes + / Shaft - : 0.2 Chamfer/Fillet/Round: [0.5-3 ±0.2] [3-6 ±0.5] [>6 ±1] Angle: [<=10 ±1°] [10-50 ±30°] [50-120 ±20°] [120-400 ±10°] Linear: <6 6-30 30-120 120-400 400-1000 1000-2000 2000-4000 ±0.1 ±0.2 ±0.3 ±0.5 ±0.8 ±1.2 ±2						Drawn	GC	13/01/2020	First Angle Proj. 		
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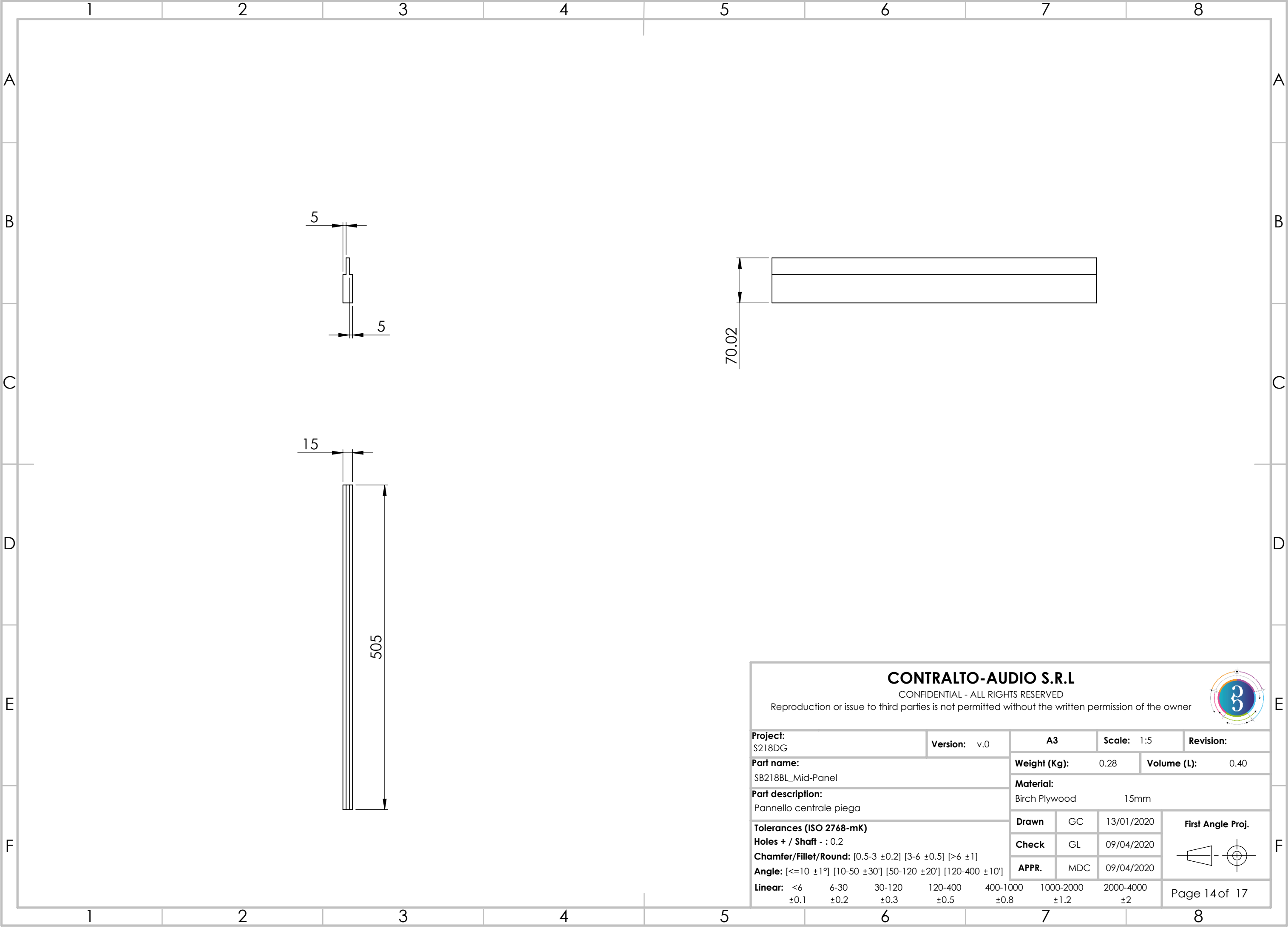


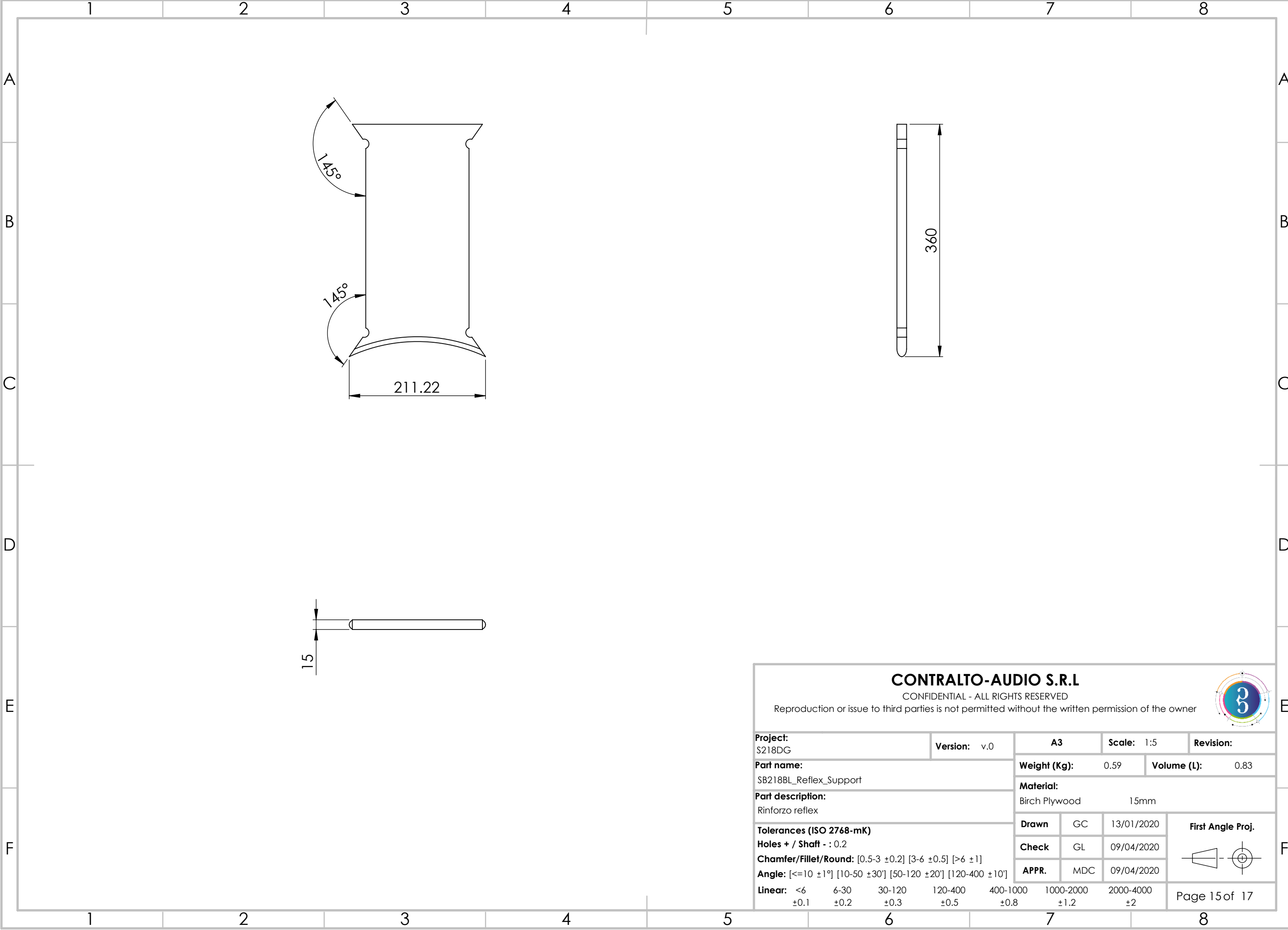
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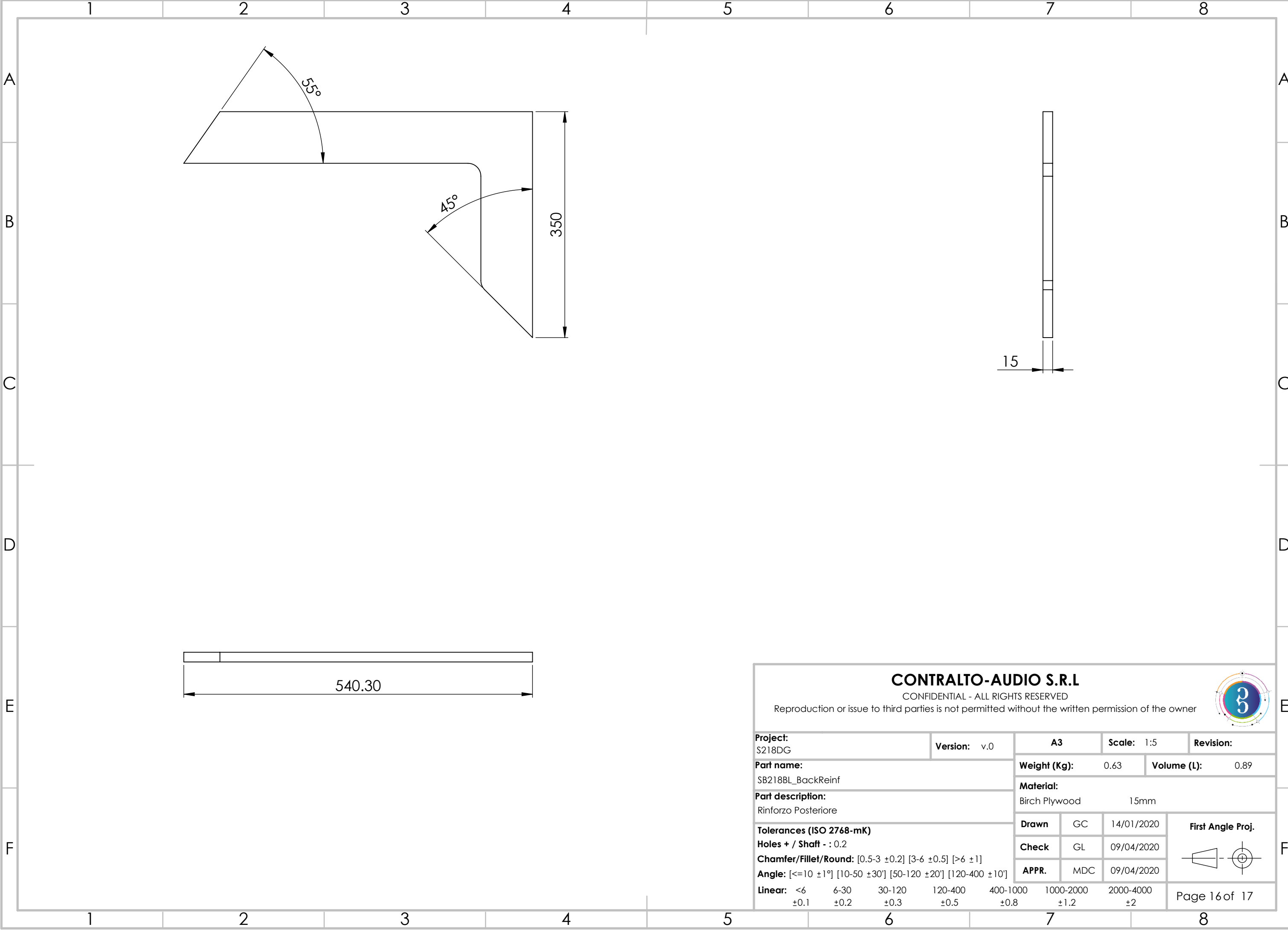
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Project: S218DG				Version: v.0		A3		Scale: 1:5		Revision:	
Part name: SB218BL_Bend						Weight (Kg): 0.93		Volume (L): 1.31			
Part description: Piega						Material: Birch Plywood 15mm					
Tolerances (ISO 2768-mK) Holes + / Shaft - : 0.2 Chamfer/Fillet/Round: [0.5-3 ±0.2] [3-6 ±0.5] [>6 ±1] Angle: [<=10 ±1°] [10-50 ±30°] [50-120 ±20°] [120-400 ±10°] Linear: <6 6-30 30-120 120-400 400-1000 1000-2000 2000-4000 ±0.1 ±0.2 ±0.3 ±0.5 ±0.8 ±1.2 ±2						Drawn	GC	13/01/2020	First Angle Proj. 		
						Check	GL	09/04/2020			
						APPR.	MDC	09/04/2020			
						Page 13 of 17					



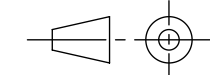


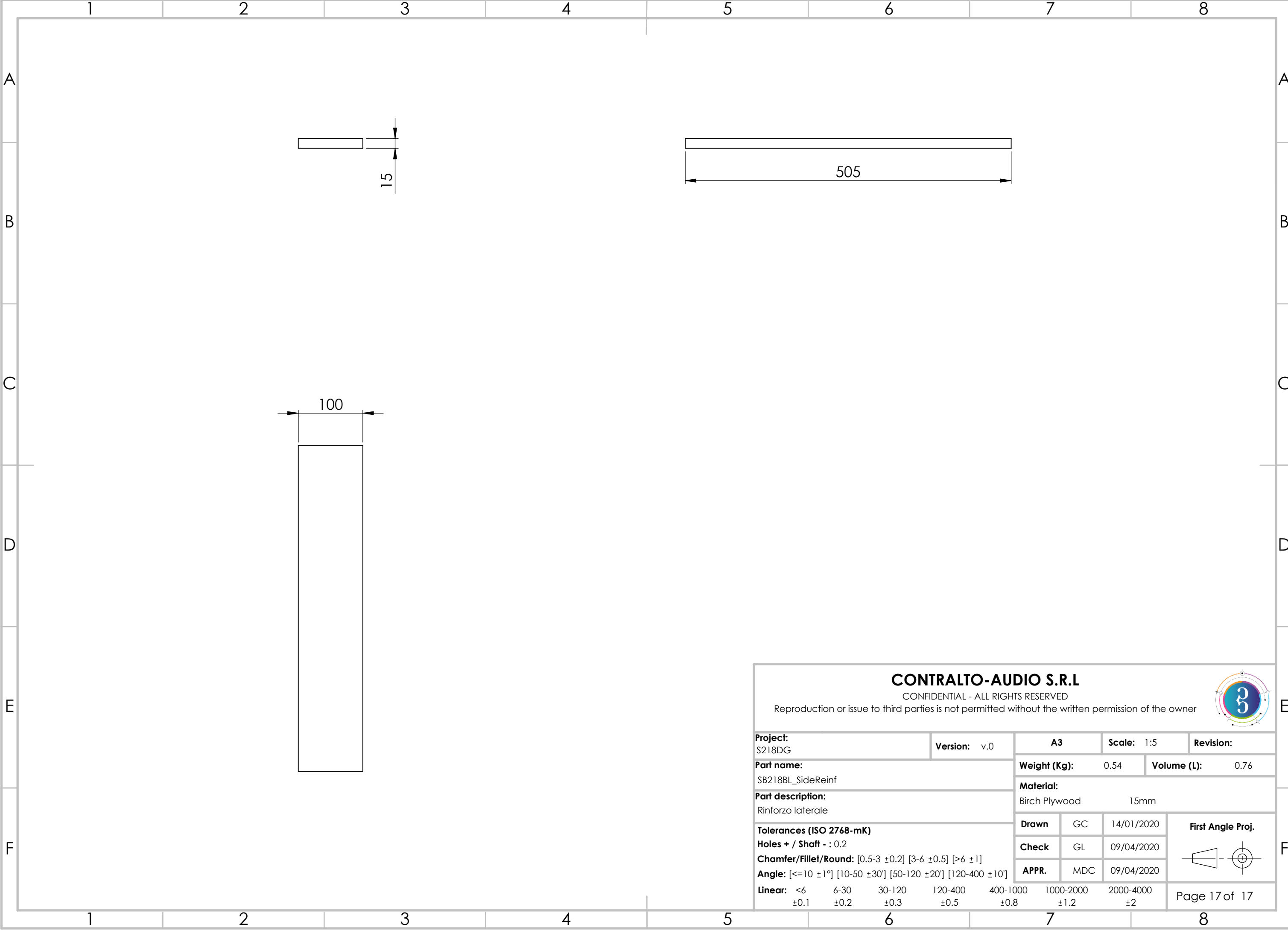


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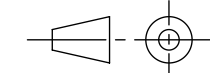
Project: S218DG				Version: v.0		A3		Scale: 1:5		Revision:	
Part name: SB218BL_BackReinf						Weight (Kg): 0.63		Volume (L): 0.89			
Part description: Rinforzo Posteriore						Material: Birch Plywood 15mm					
Tolerances (ISO 2768-mK) Holes + / Shaft - : 0.2 Chamfer/Fillet/Round: [0.5-3 ±0.2] [3-6 ±0.5] [>6 ±1] Angle: [<=10 ±1°] [10-50 ±30°] [50-120 ±20°] [120-400 ±10°] Linear: <6 6-30 30-120 120-400 400-1000 1000-2000 2000-4000 ±0.1 ±0.2 ±0.3 ±0.5 ±0.8 ±1.2 ±2						Drawn	GC	14/01/2020	First Angle Proj. 		
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						APPR.	MDC	09/04/2020			
						Page 16 of 17					



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Project: S218DG				Version: v.0		A3		Scale: 1:5		Revision:	
Part name: SB218BL_SideReinf						Weight (Kg): 0.54		Volume (L): 0.76			
Part description: Rinforzo laterale						Material: Birch Plywood 15mm					
Tolerances (ISO 2768-mK) Holes + / Shaft - : 0.2 Chamfer/Fillet/Round: [0.5-3 ±0.2] [3-6 ±0.5] [>6 ±1] Angle: [<=10 ±1°] [10-50 ±30°] [50-120 ±20°] [120-400 ±10°] Linear: <6 ±0.1 6-30 ±0.2 30-120 ±0.3 120-400 ±0.5 400-1000 ±0.8 1000-2000 ±1.2 2000-4000 ±2						Drawn	GC	14/01/2020	First Angle Proj. 		
						Check	GL	09/04/2020			
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						Page 17 of 17					